

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
23 December 2004 (23.12.2004)

PCT

(10) International Publication Number
WO 2004/110982 A1

(51) International Patent Classification⁷: C07C 231/08,
235/00

MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,
ZW.

(21) International Application Number:
PCT/SE2004/000966

(22) International Filing Date: 16 June 2004 (16.06.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
0314134.8 18 June 2003 (18.06.2003) GB

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI,
SK, TR), OAPI (BF, BJ, CI, CG, CO, CM, GA, GN, GQ,
GW, ML, MR, NE, SN, TD, TG).

Declaration under Rule 4.17:

— as to applicant's entitlement to apply for and be granted
a patent (Rule 4.17(ii)) for the following designations AE,
AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ,
CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE,
EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS,
JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA,
MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM,
PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ,
TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM,
ZW, ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, NA,
SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ,
BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE,
BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI patent
(BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE,
SN, TD, TG)

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guld-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.

(71) Applicant (for all designated States except US): AS-
TRAZENECA AB [SI/SI]; S-151 85 Södertälje (SI).

(72) Inventors; and

(75) Inventors/Applicants (for US only): AURELL, Carl-Jo-
han [SI/SI]; AstraZeneca R & D Södertälje, S-151
85 Södertälje (SI); MACEDO, Emmanuel [FR/SI];
AstraZeneca R & D Södertälje, S-151 85 Södertälje (SI);
MINIDIS, Anna [SI/SI]; AstraZeneca R & D Södertälje,
S-151 85 Södertälje (SE); YOUSEFI-SALAKDEH,
Esmail [IR/SI]; AstraZeneca R & D Södertälje, S-151 85
Södertälje (SE).

(74) Agent: ASTRAZENECA; Global Intellectual Property,
S-151 85 Södertälje (SI).

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,

(54) Title: PROCESSES FOR PREPARING (2S)-3-(4-[2-(AMINO)-2-OXOETHOXY]PHENYL)-2-ETHOXYPROPANOIC
ACID DERIVATIVES

(57) Abstract: The present invention provides a process for the preparation of a compound of formula I [Chemical formula should
be inserted here. Please see paper copy] in which a compound of formula II [Chemical formula should be inserted here. Please see
paper copy] in which R is H or OR represents a protecting group for a carboxylic hydroxy group is reacted with a compound of
formula III C₆H₄X wherein X is a leaving group, in the presence of a base in the presence of an inert solvent at a temperature in the
range -25°C to 150°C and optionally, when OR represents a protecting group, removal of the protecting group.

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